



CARO-GUN 31

2020

CARO-GUN 31 is an abrasion resistant gunning mix. A low iron binder is used to increase its effectiveness under disintegration action of carbon monoxide. This mix also has negligible shrinkage.

Maximum recommended service temperature..... 3100°F

Fusion Point..... 3300°F

Chemical Analysis (%)

Alumina (Al ₂ O ₃)	59.4
Silica (SiO ₂)	31.5
Iron (Fe ₂ O ₃)	1.5
Titania (TiO ₂)	1.7
Lime (CaO).....	5.4
Magnesia (MgO).....	0.1
Alkalies.....	0.4

Material required for install per cubic foot.....135 lb./ft³

Water Required for Gunning.....At Nozzle

Packaged in 75-pound bags, forty-eight bags per pallet (3600 pounds)